

TYPE:	A two-pack cold cured brominated vinyl ester/acrylic co-polymer enhanced with flake glass.
SUGGESTED USE:	Corroglass AR4 has been specially formulated to offer the best resistance to base environments, e.g. Sodium Hydroxide and Sodium Hypochlorite, the resin and cure system having been modified to impart the optimum resistance to these environments.
HEALTH & SAFETY:	Before commencing work, read the product Health & Safety data sheet. Corroglass AR4 should only be used by adequately trained personnel.
SURFACE PREPARATION:	Metals: Grit blast to SIS 05 59 00 SA2.5 standard, for full details refer to Corrocoat Surface Specification SP1. Concrete: Grit blast to remove surface laitance. See Corrocoat Surface Specification SP5.
APPLICATION EQUIPMENT:	For spray application use a Graco King 45:1, or similar, airless pump, 10mm diameter ($\frac{3}{8}$ "") nylon spray line. Large bore mastic type gun with 30 to 60 thou reversible or titan adjustable tip. As a guide, a typical tip size would be 31-35 thou with a 60° fan pattern. The size of tip and fan pattern will vary dependent upon the nature of the work. May be hand applied using a brush, roller or trowel.
APPLICATION:	Corroglass AR4 is normally applied at wet films between 500 and 1000 microns.
MIXING RATIO:	98:2 Base to Hardener.
HARDENER TYPE:	Catalyst type - Organic Peroxide.
POT LIFE:	Approximately 55-65 minutes at 20°C (may vary dependent upon temperature and age of product).
THINNERS:	The performance of Corroglass AR4 may be significantly affected by the addition of styrene. DO NOT ADD SOLVENT THINNERS.
PACKAGING:	20 Litre composite kits.
STORAGE LIFE:	6 Months if stored at temperatures below 20°C and away from direct heat and sunlight.
COLOUR AVAILABILITY:	Unpigmented or off-white.
RECOMMENDED DFT:	500 - 3000 Microns dependent upon service conditions.
THEORETICAL SPREADING RATE:	1.33m ² /Litre at 750 microns.

VOLUME SOLIDS:	This material contains volatile liquid convertible to solids. Volume solids obtained will vary dependent upon polymerisation conditions. Nominally 99% of the contents are convertible to solid.
PRACTICAL SPREADING RATE:	1.06m ² /Litre at 750 microns. Note: This information is given in good faith but may increase dependent upon environment conditions, the geometry and nature of work undertaken and the skill and care of application. Corrocoat accept no responsibility for any deviation from these values.
HARDNESS:	45 Barcol.
OVERCOATING:	May take place as soon as the previous coat has gelled and whilst still tacky. Maximum overcoating time 72 hours at 20°C. Once the maximum overcoating time has been reached, the adhesion values attained by any subsequent coat will reduce dramatically. It is important to observe maximum overcoating times and note these will vary with climatic conditions. Any further application of coating at this juncture should be treated as a repair, with the surface flashed over to provide a physical key. Styrene cannot be used to reactivate the surface and may in some cases impair adhesion.
ELONGATION AT BREAK:	0.3%
DIELECTRIC STRENGTH:	18 - 25 x 10 ³ V/mm
TENSILE STRENGTH:	26.5 N mm ⁻² (3845 PSI)
TEMPERATURE LIMITS:	82°C Immersed
CURING TIME:	Tack free after 24 hours at 20°C. Full cure after 4 days. For best results and in most environments, a post cure of 4-6 hours at 60-80°C is recommended prior to service. Refer to Corrocoat Technical Services for further details.
CLEANING SOLVENT:	Methyl Ethyl Ketone, Acetone and Methyl Iso Butyl Ketone prior to gelation.

NOTE: *The physical data contained on this sheet will vary dependent upon the effectiveness of cure which is variable with application and environment conditions. The figures given are average values for well cured material.*

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